

SAFETY DATA SHEET

Section 1. Identification

Manufacturer

Polymeric Systems, Inc.
47 Park Avenue
Elverson, PA 19520
Tel: (610) 286-2500
Fax: (610) 286-2510
Web: polymericsystems.com

Supplier

Polymeric Systems, Inc.
47 Park Avenue
Elverson, PA 19520
Tel: (610) 286-2500
Fax: (610) 286-2510
Web: polymericsystems.com

Emergency telephone number

(610)286-2500 (24 Hours) Chemtrec Contract No.: 17567

Product name

QUIKALUMINUM - 24 CT 7

Code

FG600457050-24

Specific uses

Sealants and adhesives

Section 2. Hazards identification

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A

GHS label elements

Hazard pictograms



Signal word

Danger

Hazard statements

Causes skin and eye irritation.
May cause an allergic skin reaction.
May cause cancer.

Precautionary statements

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Avoid breathing dust. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

IF exposed or concerned: Get medical attention. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

Store locked up.

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 2. Hazards identification

Hazards not otherwise classified None known.

Section 3. Composition/information on ingredients

Substance/mixture Mixture

Ingredient name	% by weight	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	10 - 30	25068-38-6
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	90-72-2
crystalline silica non-respirable	0.1 - 1	14808-60-7

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Ingestion	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation redness

Section 4. First aid measures

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Ingestion	No specific data.
<u>Indication of immediate medical attention and special treatment needed, if necessary</u>	
Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	None known.

Specific hazards arising from the chemical No specific fire or explosion hazard.

National Fire Protection Association (U.S.A.)



Hazardous thermal decomposition products

Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark

Water reactive.

Remark

Incompatible with amines. Incompatible with oxygen and peroxides. Incompatible with some alkalis. Incompatible with some strong acids.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
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Section 6. Accidental release measures

For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
<u>Methods and materials for containment and cleaning up</u>	
Small spill	Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
<u>Precautions for safe handling</u>	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Control parameters
Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	CAS #	Exposure limits
crystalline silica non-respirable	14808-60-7	<p>OSHA PEL Z3 (United States, 9/2005). Notes: 250/(%SiO₂+5) TWA: 250 MPPCF / (%SiO₂+5) 8 hours. Form: Respirable</p> <p>OSHA PEL Z3 (United States, 9/2005). Notes: 10/(SiO₂+2) TWA: 10 MG/M³ / (%SiO₂+2) 8 hours. Form: Respirable</p> <p>ACGIH TLV (United States, 3/2012). TWA: 0.025 mg/m³ 8 hours. Form: Respirable fraction</p> <p>NIOSH REL (United States, 1/2013). TWA: 0.05 mg/m³ 10 hours. Form: respirable dust</p> <p>OSHA PEL Z3 (United States, 9/2005). Notes: 30/(%SiO₂+2) TWA: 30 MG/M³ / (%SiO₂+2) 8 hours. Form: Total dust.</p>

Appropriate engineering controls

If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Section 9. Physical and chemical properties

Physical state	Solid.
Color	Gray. [Dark]
Odor	Pungent. Sulfurous. [Strong]
Odor threshold	Not available.
pH	Not applicable.
Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: >93.3°C (>199.9°F) [Setaflash.] [Product does not sustain combustion.]
Evaporation rate	Not applicable.
Flammability (solid, gas)	Water reactive.
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.932
Solubility	Easily soluble in the following materials: methanol and acetone. Insoluble in the following materials: cold water and hot water.
Solubility in water	Not applicable.
Auto-ignition temperature	Not available.
Decomposition temperature	>220°C (>428°F)
Viscosity	Kinematic (room temperature): Not applicable. Kinematic (40°C (104°F)): Not applicable.

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	No specific data.
Incompatible materials	No specific data.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
2,4,6-tris(dimethylaminomethyl)phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
	Skin - Mild irritant	Rat	-	0.025 Milliliters	-
	Skin - Severe irritant	Rat	-	0.25 Milliliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-

Sensitization

No specific data.

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica non-respirable	-	1	Known to be a human carcinogen.

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

No specific data.

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact

Causes serious eye irritation.

Inhalation

Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact

Causes skin irritation. May cause an allergic skin reaction.

Ingestion

Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation redness
Ingestion	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Potential chronic health effects

No specific data.

General	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	3230.4 mg/kg
Dermal	3445.7 mg/kg

Section 12. Ecological information

Toxicity

No specific data.

Persistence and degradability

No specific data.

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	2.64 to 3.78	31	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification D003 [reactive]

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-

Special precautions for user **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
United States inventory (TSCA 8b): All components are listed or exempted.
Clean Water Act (CWA) 307: zinc sulphide
Clean Water Act (CWA) 311: acetic acid

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) Not listed

Clean Air Act Section 602 Class I Substances Not listed

Clean Air Act Section 602 Class II Substances Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ Not applicable.

SARA 311/312

Classification Immediate (acute) health hazard
 Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	10 - 30	No.	No.	No.	Yes.	No.
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	No.	No.	No.	Yes.	No.
crystalline silica non-respirable	0.1 - 1	No.	No.	No.	No.	Yes.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Aluminium powder (stabilized)	7429-90-5	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts The following components are listed: SOAPSTONE; MINERAL WOOL FIBER; ALUMINUM

New York None of the components are listed.

New Jersey The following components are listed: SOAPSTONE; SILICA, QUARTZ; QUARTZ (SiO₂); ALUMINUM

Pennsylvania The following components are listed: SOAPSTONE DUST; QUARTZ (SiO₂); ALUMINUM

Minnesota Hazardous Substances None of the components are listed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Section 15. Regulatory information

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Talc , not containing asbestiform fibres crystalline silica non-respirable	Yes. Yes.	No. No.	No. No.	No. No.

Canada inventory

All components are listed or exempted.

International regulations

International lists

Australia inventory (AICS): All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

Japan inventory: Not determined.

Korea inventory: Not determined.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): Not determined.

Philippines inventory (PICCS): Not determined.

Taiwan inventory (CSNN): Not determined.

Substances of very high concern

None of the components are listed.

Section 16. Other information

Key to abbreviations

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References

Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

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